

# Stick Cantilever

The Essence of Design



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The Stick Chair exemplifies the pinnacle of modern multipurpose seating, seamlessly blending efficient material usage, exceptional transparency, superior comfort, lightweight construction, and effortless handling. It sets new benchmarks in design, innovation, and quality, making it the ideal choice for office environments where both functionality and aesthetics are paramount.

The Stick Chair family integrates classic functional and structural elements into a cohesive range thoughtfully developed from the outset. Featuring various base options - including Skid, Stool, 4- and 5-Star, 4-Leg, and Cantilever bases - Stick Chairs offer comprehensive solutions for meeting rooms, visitor areas, conference settings, multipurpose zones, and private offices. The unified design language ensures visual harmony across different structures and finishes, enhancing any workspace seamlessly.

The cantilever Stick Chair model is defined by its classic, essential and elegant design, with a clearly international attitude and specific attention to comfort. Ideal as visitor's chair and for meeting and conference rooms, it combines innovative materials and high quality details.

Engineered for meeting and conference settings, the Stick Cantilever base is exceptionally lightweight and compact. Its classic structure allows effortless sliding on steel surfaces and supports stacking up to 5 units. Their clean, unobtrusive design complements various work environments, from traditional offices to flexible, nontraditional spaces.

The breathable suspension material ensures comfort, while the robust construction supports diverse usage scenarios without compromising on style or functionality.

The cantilever model base has a flexible tubular steel structure that allows little swinging movements and that is a damping device itself. Together with the elasticity of the monoframe upholstery, in mesh or fabric or leather, it adds additional comfort.

Stick Cantilever can be easily stacked and the weight of the stacked chairs is unloaded through the specially designed armrests covers.



Chromed structure and upholstery in mesh.



Painted structure and upholstery in fabric.



Chromed structure, seat and backrest fully upholstered in fabric.

## Stick Cantilever | Technical Specification



**Structure:** Die-cast aluminum side elements and crosspieces elements fixed together. The resulting frame is a rigid structure able to maintain its shape even under conditions of considerable stress and also functions as a specific support for the elastic mesh and the fabric or leather padding. Available with low or high back and in two different finishes: chromed or painted.

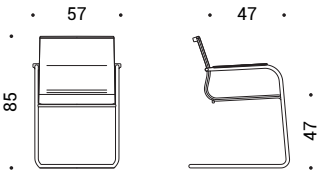
**Seat and backrest:** The seat and backrest are made of a single flexible sheet in elastic material, tensioned in suspension on the perimeter structure. The mesh sheet ensures full breathability and thorough air circulation and is available in nylon mesh (single-color - 75% vinyl resin, 25% polyester) or in elastic mesh (two-toned effect - 70% polyester elastomer, 30% polyester). The fabric or leather sheet is pressed onto a central layer of high-resistance technical material and two layers of flexible polyurethane.

**Armrests:** The plastic armrest have rounded edges and are fixed to base tubular section. Finish depending on the structure. Optional leather armrest covers.

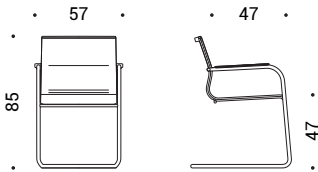
**Base:** Cantilever base in tubular steel with chromed or painted finish, diameter 20 mm.

**Stackability:** Stackable up to 5.

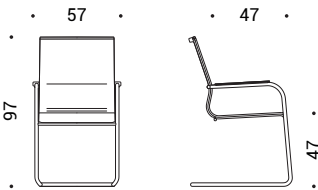
Dimensions



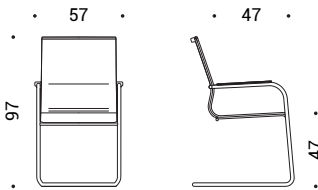
**ATK.710** | Chair on cantilever, non stackable version, backrest handle in aluminum



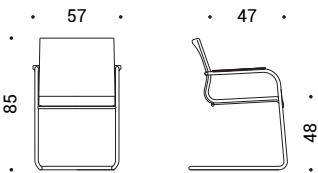
**ATK.700** | Chair on cantilever, stackable version, backrest handle in aluminum



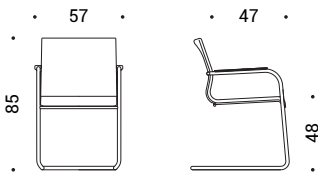
**ATK.730** | Chair on cantilever, non stackable version, backrest handle in aluminum



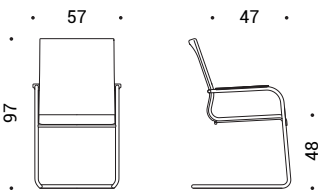
**ATK.720** | Chair on cantilever, stackable version, backrest handle in aluminum



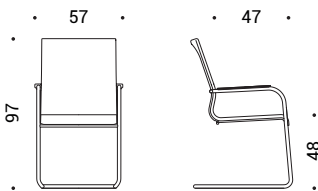
**ETK.710** | Chair on cantilever, non stackable version



**ETK.700** | Chair on cantilever, stackable version



**ETK.730** | Chair on cantilever, non stackable version



**ETK.720** | Chair on cantilever, stackable version

## Product Finishes

### Steel/Aluminum Structure | Structure, base, armrests



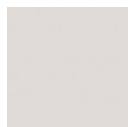
**55** | Chromed



**115** | Black  
Powder coated



**R22** | Silk grey  
Powder coated



**095** | Grey  
Powder coated



**100** | White  
Powder coated



**R12** | Dark blue  
Powder coated

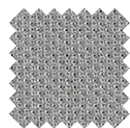


**R15** | Grey Green  
Powder coated

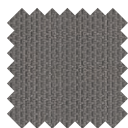


**R11** | Brown copper  
Powder coated

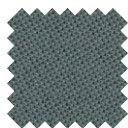
### Fabric



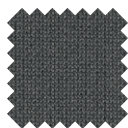
**Cat. B** | Atlantic  
(17 colors)



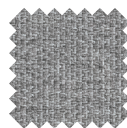
**Cat. B** | Mini  
(7 colors)



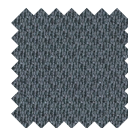
**Cat. B** | Tonal  
(15 colors)



**Cat. C** | Cura  
(15 colors)



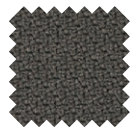
**Cat. C** | Mini Melange  
(9 colors)



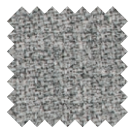
**Cat. C** | Sealife  
(10 colors)



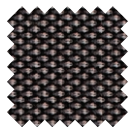
**Cat. C** | Sotega  
(5 colors)



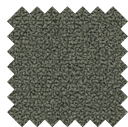
**Cat. C** | Step  
(8 colors)



**Cat. C** | Step Melange  
(8 colors)

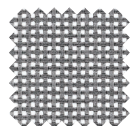


**Cat. F** | Breeze Fusion  
(5 colors)

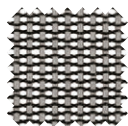


**Cat. F** | Grain  
(10 colors)

### Mesh



**Cat. N** | Mesh  
(5 colors)



**Cat. X** | Elastic Mesh  
(7 colors)



**Cat. E** | Leather  
(15 colors)



**Cat. H** | Premium  
Leather (10 colors)

### Leather

### Plastic Material | Armrest cover



**115** | Black



**095** | Grey



**100** | White

## Materials Certifications

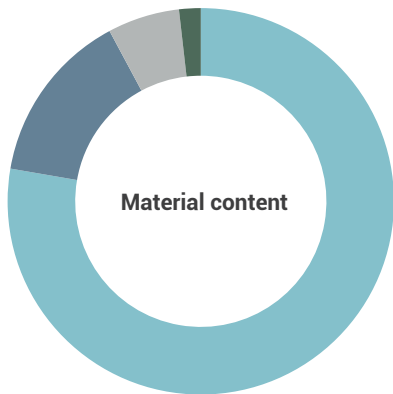
We use fabrics that guarantee high performance in terms of comfort, strength and sustainability. Attention to the health and safety of people and the environment are verified through globally-recognised product certification. Most of the upholstery we use for our seating collections is made from recycled materials which can also be reused at the end of their service life.



## Sustainability

Our design and production philosophy is based on the pursuit of simplicity in order to create sustainable and durable collections. Our products have an unmistakable design which however is subjected to the carefull evaluation of any possible aspects to improve sustainability, durability and recyclability in accordance with the highest international standards. We believe that our responsible approach may effectively reduce environmental impact of our products throughout the entire lifecycle of the various components. We do not use chemicals hazardous or dangerous to the environment, and the materials we use are tested and evaluated for potentially harmful effects on human health and the environment. Where possible, we reduce packaging materials to a minimum, which also optimises transport volume.

### Stick Cantilever



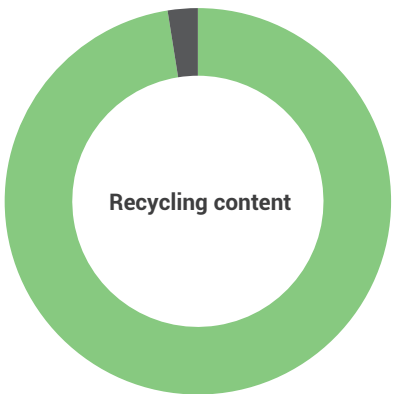
| Materials     |  | %              |
|---------------|--|----------------|
| Metal         |  | 60             |
| Aluminum      |  | 21             |
| Plastic       |  | 16             |
| Miscellaneous |  | 3              |
| <b>Total</b>  |  | <b>12.0 kg</b> |

The materials we select meet high quality standards, guaranteeing durable and eco-friendly products.

At ICF, we use:

- Ecological and/or post-consumer recycled materials;
- Products free from formaldehyde and toxic substances;
- Finishes free from hexavalent chromium.

Each component of the seat can be disassembled for repair, reuse and recycling.



|               |  | %  |
|---------------|--|----|
| Recycling     |  | 97 |
| Not recycling |  | 3  |

Stick Cantilevber is a chair weighing approximately 12.0 kg and approximately 97% recyclable when completely and correctly separated.

Stick Chair is conceived in accordance with the guidelines of eco-design, a technical methodology applied during design of a product in order to reduce that product’s carbon footprint and environmental impact.

Note:

Material and Recycling content percentages may vary depending on the specific model evaluated and consequently of the structural materials and finishes of the considered model.

The above sustainability contents refer to model ATK.720.

## Certifications

- EN 16139:2013 - 1<sup>st</sup> level
- VOC Emission Test Report in compliance with AgBB (Mini and Mini Melange upholsteryes)
- CAM (Mini and Mini Melange upholsteryes)
- Leed V4/V4.1 Beta (Mini and Mini Melange upholsteryes)
- Fire retardant Class 1 IM (Mini, Mini Melange, Step Melange, Sotega and Leather upholsteryes)
- Fire retardant Class 1 (Mesh upholstery)



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