

Valea Soft

Surrounding with Comfort



Valea Soft Collection



Part of a collection where aesthetics and comfort are seamlessly integrated, Valea Soft is enhanced by an added indulgence: a padded cushion meticulously designed to provide superior back support while elevating both style and ergonomics. Reflecting contemporary fashion trends, this latest evolution of Valea places color at the forefront, showcasing its modern flair for today's workspaces.

Valea Soft masterfully combines solidity and authority with exquisite comfort and visual appeal. Designed primarily as an executive model, its essential yet strikingly attractive shape makes a powerful statement in any setting. Every detail emphasizes its elegant lines, reinforcing the harmonious balance between form and function.

A defining characteristic of the Valea Soft collection is its sinuous, die-cast aluminum frame, available in polished, chrome, or painted finishes. This robust structure supports a steel frame shell, fitted with elastic bands to evenly distribute body weight, and padded with cold-foamed polyurethane of varying density. The seat is fully upholstered in either fabric or leather, finished with visible perimeter stitching, ensuring the user is enveloped in exceptional comfort.

Valea Soft conveys both authority and visual allure, enhancing any office environment with its distinctive style. Meticulous stitching and a range of finishes define its trendy, bold personality, while the generously wide seat guarantees a luxurious experience that remains refined down to the smallest detail.

Hand-selected leathers, prized for their softness and durability, are offered in a broad spectrum of colors. Valea Soft can be configured in three backrest heights versions, ideal for meeting rooms or executive offices, and equipped with height adjustment and a lockable rocking mechanism. Base options range from a 4-star base on glides to a 5-star base on casters, ensuring suitability for various work environments.

Die-cast aluminum armrests match the chair's structure, with optional leather covers available for an added touch of luxury. In cantilever variations, the rounded plastic armrests are fixed to the tubular base, contributing a sleek and functional design.

Through its refined details, contemporary finishes, and comfort-driven features, Valea Soft embodies a new paradigm of executive seating, where innovative technology and stylish elegance seamlessly converge.



Painted structure and upholstery in fabric, different bases and mechanism.



Chromed structure and upholstery in leather, different bases and mechanism.



Chromed structure and upholstery in fabric, different bases and mechanism.



Chromed structure and upholstery in leather, different bases and mechanism.



Chairs on cantilever, chromed structure and upholstery in fabric.



Chromed structure and upholstery in fabric, different bases and mechanism.

Valea Elle Soft | Technical Specification



Structure: The tubular steel frame is a rigid structure able to maintain its shape even under conditions of considerable stress. Elastic straps stretched on the structure to support and distribute the weight of the body. Cold-foamed polyurethane with variable density thickness. Visible load-bearing elements made of die-cast aluminum with polished, chromed or painted finish. Available in three backrest heights.

Seat and backrest: The leather or fabric upholstery is printed on a layer of flexible polyurethane in order to obtain a series of typical horizontal stripes. The stitching on the sides and on the back of the structure draw and characterize the profile of the seat. The upholstery is enriched by a padded cushion in polyurethane foam, covered in fabric or leather with visible perimeter seam.

Armrests: Closed shape, made of die-cast aluminum with finish depending on the structure. Optional leather armrest covers.

Swivel auto-return mechanism: This special mechanism, not adjustable in height, allows the swivel chair to freely rotate and automatically returns it to its original position to keep the position of the meeting chairs always aligned. It is standard on the 4-star base models.

Height adjustment: Seat height can be adjusted a maximum of 12 cm with a lever. The gaslift complies to EN16955:2017.

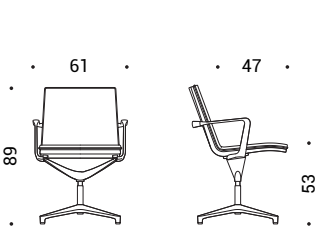
Tilt mechanism: An intuitive and effective tilt mechanism that instantly follows the user's movements. The particularly forward rotation point reduces pressure on the lower limbs while the chair rocks. The movement of the seat allows up to 13° of oscillation. The side knob allows to adapt the resistance of the tilting mechanism to the weight and sitting style of the user. Lever controls integrate the seat height adjustment, allow to lock/unlock the tilting mechanism in 4 positions and activate the backrest safety release.

Base: Four or five star base made of die-cast aluminum, with a polished, chromed or painted finish depending on the structure. Available with castors or plastic glides.

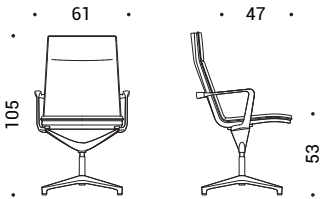
Castors: In black plastic with soft running surface for use on any type of flooring and a load depending safety brake complies to EN 12529:2001. Castor cover in chromed Zamak or black plastic, depending on the base finish, diam. 50 mm.

Glides: In black nylon base and soft-plastic glide, diam. 37 mm.

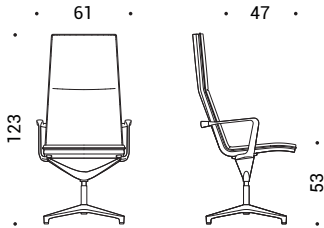
Dimensions



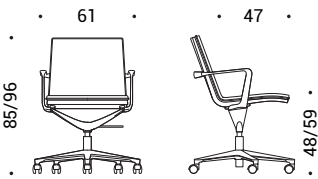
VLS.408 | Swivel chair, fixed height, auto-return mechanism



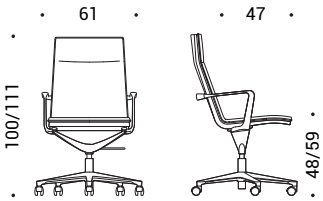
VLS.608 | Swivel chair, fixed height, auto-return mechanism



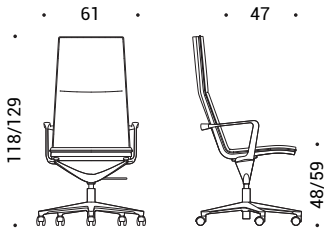
VLS.808 | Swivel chair, fixed height, auto-return mechanism



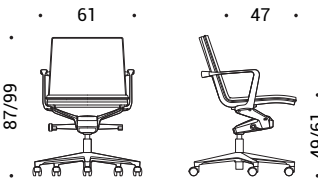
VLS.409 | Swivel chair, height adjustable



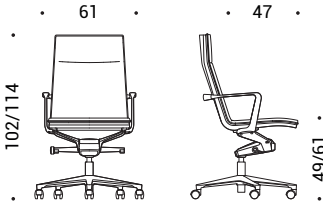
VLS.609 | Swivel chair, height adjustable



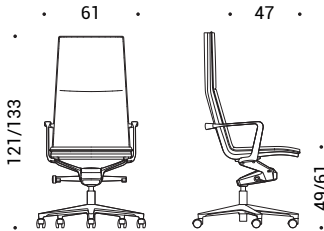
VLS.809 | Swivel chair, height adjustable



VLS.417 | Swivel chair, height adjustable, tilting mechanism enhanced forward rotation



VLS.617 | Swivel chair, height adjustable, tilting mechanism enhanced forward rotation



VLS.817 | Swivel chair, height adjustable, tilting mechanism enhanced forward rotation

Valea Esse Soft | Technical Specification



Structure: The tubular steel frame is a rigid structure able to maintain its shape even under conditions of considerable stress. Elastic straps stretched on the structure to support and distribute the weight of the body. Cold-foamed polyurethane with variable density thickness. Visible load-bearing elements made of die-cast aluminum with polished, chromed or painted finish. Available in three backrest heights.

Seat and backrest: The leather or fabric upholstery is printed on a layer of flexible polyurethane in order to obtain a series of typical horizontal stripes. The stitching on the sides and on the back of the structure draw and characterize the profile of the seat. The upholstery is enriched by a padded cushion in polyurethane foam, covered in fabric or leather with visible perimeter seam.

Armrests: Closed shape, made of die-cast aluminum with finish depending on the structure. Optional leather armrest covers.

Swivel auto-return mechanism: This special mechanism, not adjustable in height, allows the swivel chair to freely rotate and automatically returns it to its original position to keep the position of the meeting chairs always aligned. It is standard on the 4-star base models.

Height adjustment: Seat height can be adjusted a maximum of 12 cm with a lever. The gaslift complies to EN16955:2017.

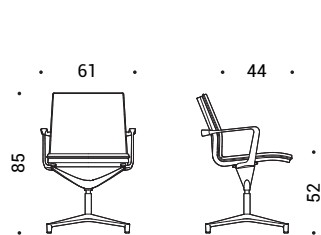
Tilt mechanism: An intuitive and effective tilt mechanism that instantly follows the user's movements. The particularly forward rotation point reduces pressure on the lower limbs while the chair rocks. The movement of the seat allows up to 13° of oscillation. The side knob allows to adapt the resistance of the tilting mechanism to the weight and sitting style of the user. Lever controls integrate the seat height adjustment, allow to lock/unlock the tilting mechanism in 4 positions and activate the backrest safety release.

Base: Four or five star base made of die-cast aluminum, with a polished, chromed or painted finish depending on the structure. Available with castors or plastic glides.

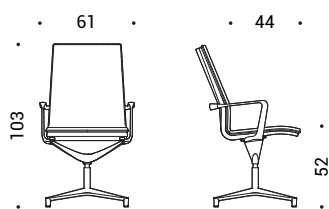
Castors: In black plastic with soft running surface for use on any type of flooring and a load depending safety brake complies to EN 12529:2001. Castor cover in chromed Zamak or black plastic, depending on the base finish, diam. 50 mm.

Glides: In black nylon base and soft-plastic glide, diam. 37 mm.

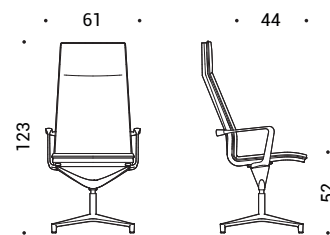
Dimensions



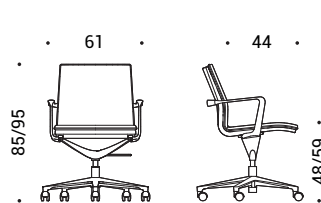
VSS.408 | Swivel chair, fixed height, swivel auto-return mechanism



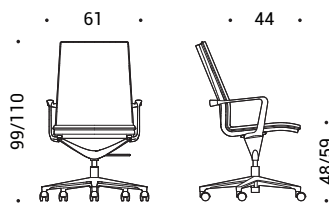
VSS.608 | Swivel chair, fixed height, swivel auto-return mechanism



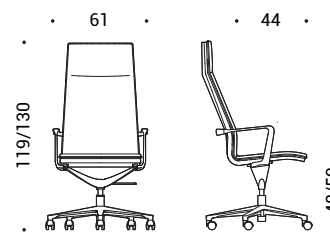
VSS.808 | Swivel chair, fixed height, swivel auto-return mechanism



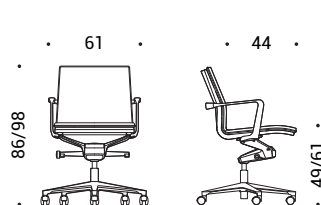
VSS.409 | Swivel chair, height adjustable



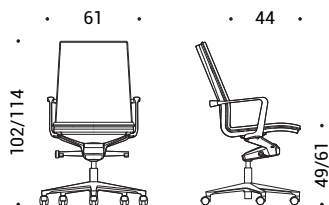
VSS.609 | Swivel chair, height adjustable



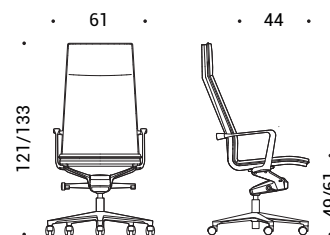
VSS.809 | Swivel chair, height adjustable



VSS.417 | Swivel chair, height adjustable, tilting mechanism with enhanced forward rotation



VSS.617 | Swivel chair, height adjustable, tilting mechanism with enhanced forward rotation



VSS.817 | Swivel chair, height adjustable, tilting mechanism with enhanced forward rotation

Valea Cantilever Soft | Technical Specification



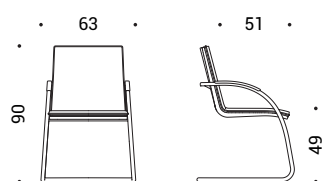
Structure: The tubular steel frame is a rigid structure able to maintain its shape even under conditions of considerable stress. Elastic bands stretched across the structure to support and distribute the weight of the body. Cold-foamed polyurethane with variable thickness. Available in two backrest heights.

Base: The Cantilever model is designed as a chair for visitors, meetings and conferences. The design integrates the armrests into the tubular steel structure with a round section and gives a domestic and relaxing appearance. The flexibility of the structure offers additional comfort by absorbing the dynamic force when sitting down. The metal tubes are integrated with the armrests and seem to continue directly in the aluminum structure of the frame, thus forming a perfect integration and continuity of the design.

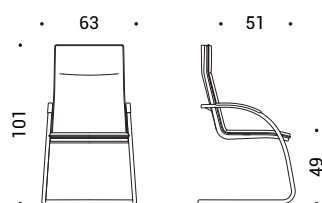
Seat and backrest: The leather or fabric upholstery is printed on a layer of flexible polyurethane in order to obtain a series of typical horizontal stripes. The double profile seams on the sides and on the back of the structure draw and characterize the profile of the seat.

Armrests: The plastic armrest have rounded edges and are fixed to base tubular section.

Dimensions



VLCS.408 | Chair on cantilever base



VLCS.608 | Chair on cantilever base

Valea Lounge Soft | Technical Specification



Structure: The tubular steel frame is a rigid structure able to maintain its shape even under conditions of considerable stress. Elastic straps stretched on the structure to support and distribute the weight of the body. Visible load-bearing elements made of die-cast aluminum with polished, chromed or painted finish. Available in three backrest heights.

Seat and backrest: The leather or fabric upholstery is printed on a layer of flexible polyurethane in order to obtain a series of typical horizontal stripes. The double profile seams on the sides and on the back of the structure draw and characterize the profile of the seat.

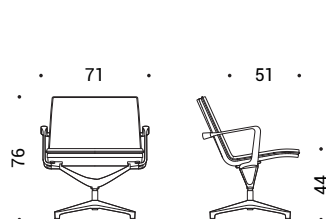
Armrests: Closed shape, made of die-cast aluminum with finish depending on the structure. Optional leather armrest covers.

Swivel mechanism: Multidirectional swivel movement.

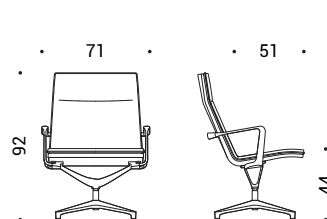
Base: Four star base with plastic glides made of die-cast aluminum, with a polished, chromed or painted finish depending on the structure.

Glides: In black nylon base and soft-plastic glide, diam. 37 mm.

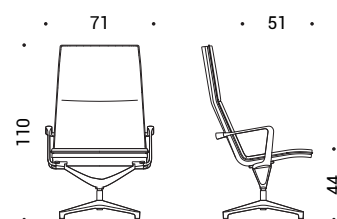
Dimensions



VKS.408 | Swivel chair



VKS.608 | Swivel chair



VKS.808 | Swivel chair

Product Finishes

Aluminum/Steel Structure | Structure, base, armrests



47 | Polished



55 | Chromed

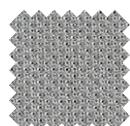
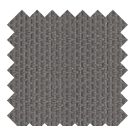
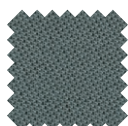
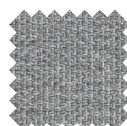
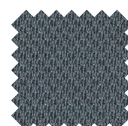
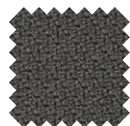
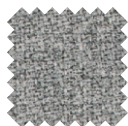
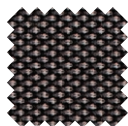
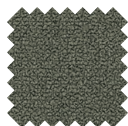
115 | Black
Powder coatedR22 | Silk grey
Powder coated100 | White
Powder coated120 | Bronze
Powder coated

Plastic Material | Cantilever cover armrests



115 | Black

Fabric

Cat. B | Atlantic
(17 colors)Cat. B | Mini
(7 colors)Cat. B | Tonal
(15 colors)Cat. C | Cura
(15 colors)Cat. C | Mini Melange
(9 colors)Cat. C | Sealife
(10 colors)Cat. C | Sotega
(5 colors)Cat. C | Step
(8 colors)Cat. C | Step Melange
(8 colors)Cat. F | Breeze Fusion
(5 colors)Cat. F | Grain
(10 colors)

Leather

Cat. E | Leather
(15 colors)Cat. H | Premium Leather
(10 colors)

Materials Certifications

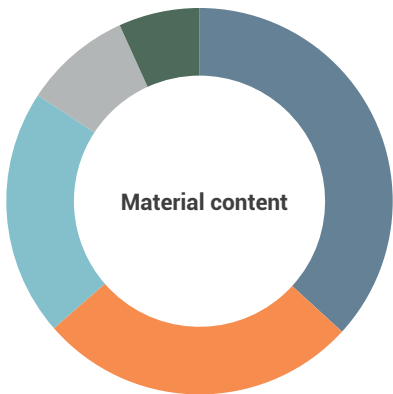
We use fabrics that guarantee high performance in terms of comfort, strength and sustainability. Attention to the health and safety of people and the environment are verified through globally-recognised product certification. Most of the upholstery we use for our seating collections is made from recycled materials which can also be reused at the end of their service life.



Sustainability

Our design and production philosophy is based on the pursuit of simplicity in order to create sustainable and durable collections. Our products have an unmistakable design which however is subjected to the carefull evaluation of any possible aspects to improve sustainability, durability and recyclability in accordance with the highest international standards. We believe that our responsible approach may effectively reduce environmental impact of our products throughout the entire lifecycle of the various components. We do not use chemicals hazardous or dangerous to the environment, and the materials we use are tested and evaluated for potentially harmful effects on human health and the environment. Where possible, we reduce packaging materials to a minimum, which also optimises transport volume.

Valea Soft



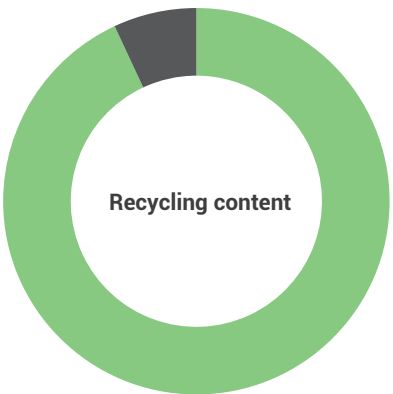
Materials		%
Aluminum		37
Polyurethane		27
Metal		20
Plastic		9
Miscellaneous		7
Total		15.8 kg

The materials we select meet high quality standards, guaranteeing durable and eco-friendly products.

At ICF, we use:

- Ecological and/or post-consumer recycled materials;
- Products free from formaldehyde and toxic substances;
- Finishes free from hexavalent chromium.

Each component of the seat can be disassembled for repair, reuse and recycling.



		%
Recycling		93
Not recycling		7

Valea Soft is a chair weighing approximately 15.8 kg and approximately 93% recyclable when completely and correctly separated.

Valea Soft is conceived in accordance with the guidelines of eco-design, a technical methodology applied during design of a product in order to reduce that product’s carbon footprint and environmental impact.

Note:
Material and Recycling content percentages may vary depending on the specific model evaluated and consequently of the structural materials and finishes of the considered model.

The above sustainability contents refer to model VLS.609.

Certifications

- EN 16139:2013 - 1st level
- ANSI-BIFMA X5.1
- Fire retardant Class 1 IM (Leather upholsteries)



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